

Stub-Up Bend Calculator

Sets the conduit mark for a 90-degree stub-up from desired stub height minus the take-up value supplied by the bender or field method.

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<https://www.elecatrix.com/conduit-bending/stub-up-bend-calculator/>

Inputs

Input	Value	Unit
Desired stub height	18	in
Bender take-up	4	in

Results

Result	Value	Unit
Bend mark from conduit end	14	in
Take-up used	4	in

Calculation details

Detail	Value	Unit
Field note	Measure from the stated conduit end reference, align the actual bender marking, and verify bend direction before applying force.	
Layout boundary	Layout estimate only; no bender-specific manufacturer result, springback correction, conduit condition, or installation approval is made.	

Formulas

Bend mark from conduit end = Desired stub height - Bender take-up

Warnings and limitations

This stub-up mark estimate depends on the entered take-up and reference convention. Verify the actual bender markings, conduit size, bend direction, springback, obstruction, and field conditions before bending.